

A.J. Antunes & Co. Horizontal Toaster

Model HCT-5H & HAT-2H

Daily maintenance tasks

PR 65 D1 Clean the Toaster
& Inspect and
Clean Belts

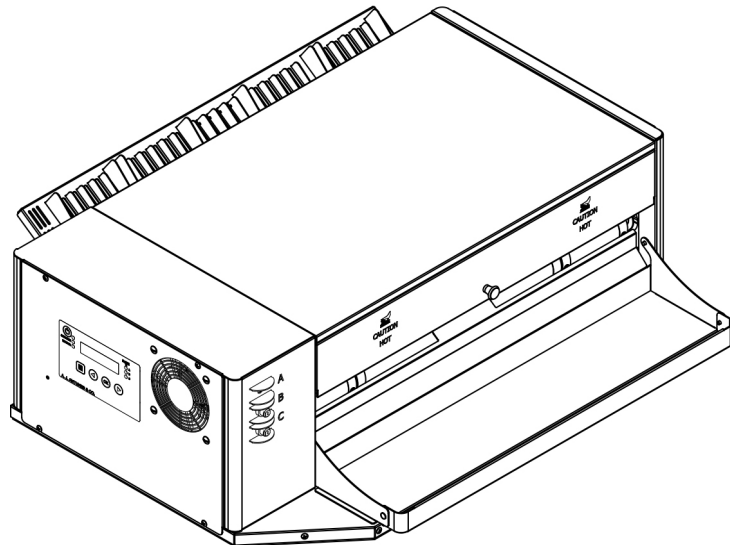
Quarterly maintenance tasks

PR 65 Q1 Replace Belts and
Clean Rollers

Annual maintenance tasks

PR 65 A1 Clean Cooling Fan

Model HCT-5H Shown



⚠ Hazards



These icons alert you to a possible risk of personal injury.

▨ Equipment alerts

Look for this icon to find information about how to avoid damaging the equipment while doing a procedure.

★ Tips

Look for this icon to find helpful tips about how to do a procedure.

Why	To ensure the unit is clean when toasting buns.	
Time required	2 minutes to prepare	10 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu
Hazard icons	 Chemicals  Electricity	

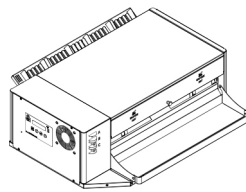
Tools and supplies



Procedure

1 Turn off unit.

Press the power button on the control panel to turn the toaster off. The toaster enters a cool-down mode and automatically shuts down when complete.

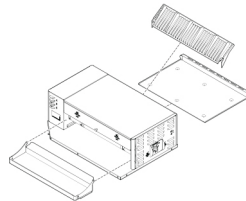


2 Remove and clean the accessories.

Remove the accessories with heat-resistant gloves and take to the 3-compartment sink to wash, rinse, and sanitize. Allow to air dry or dry with a clean, paper towel.



Sink Detergent solution, Sanitizer Solution

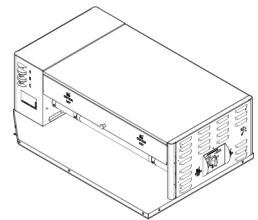


3 Clean outside of toaster.

Wipe the outside surfaces of the toaster with a clean, sanitizer-soaked towel sprayed with KAY QSR Glass & Multi-Surface Cleaner solution. Discard towel in soiled towel bucket after use. Allow to air dry.



KAY QSR Glass & Multi-Surface Cleaner solution, Sanitizer Solution



4 Inspect and clean top belts.

Inspect the top belts for any tears, discoloration, or damage to the belt snaps. Replace all belts on the toaster if any of the belts are damaged. All belts **MUST** be replaced every 90 days.
continued ►



Clean the Toaster & Inspect and Clean Belts (continued)

- 5 If the top belt is in good condition, spray a clean sanitized towel with Sink Detergent solution. Wipe the top belt clean. Discard towel in soiled towel bucket after use. Wipe the top belt with a separate clean, sanitizer soaked towel. Discard towel in soiled towel bucket after use. Allow to air dry.



Tip

The belt rollers will continue turning while in cool-down mode. This allows you to clean each belt entirely.



Tip

Repeat this step several times if there is heavy carbon buildup on the belt.



Chemicals

Sink Detergent solution, Sanitizer solution

- 6 **Inspect and clean the bottom belts.**

Inspect the bottom belts for any tears, discoloration, or damage to the belt snaps. Replace all belts on the toaster if any of the belts are damaged. All belts **MUST** be replaced every 90 days.



- 7 If the bottom belts are in good condition, spray a clean, sanitizer soaked towel sprayed with Sink Detergent solution. Wipe the bottom belts clean. Discard towel in soiled towel bucket after use. Wipe the bottom belts with a separate clean, sanitizer soaked towel. Discard towel in soiled towel bucket after use. Allow to air dry.



Tip

The belt rollers will continue turning while in cool-down mode. This allows you to clean the entire belt.



Tip

Repeat this step several times if there is heavy carbon buildup on the belts.

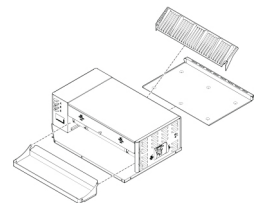


Chemicals

Sink Detergent solution, Sanitizer solution

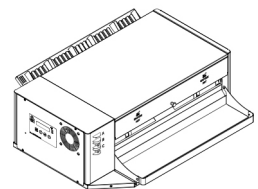
- 8 **Reinstall the accessories.**



Reinstall the accessories onto the toaster.



- 9 **Turn unit on.**

Plug in the power cord. Turn the unit on.

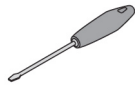


Why	To replace belts with tears or discoloration that may affect toast quality.	
Time required	2 minutes to prepare	10 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu
Hazard icons	 Chemicals  Electricity	

Tools and supplies



Heat Resistant Gloves



Screwdriver, flat



Utility Knife



Sink Detergent solution



Paper Towel



Bucket, clean and sanitized towels

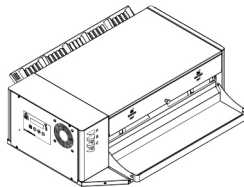


Bucket, soiled towels

Procedure

1 Turn off unit.

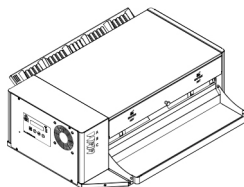
Press the power button on the control panel to turn the toaster off. The toaster enters a cool-down mode and automatically shuts down when complete.



Electricity

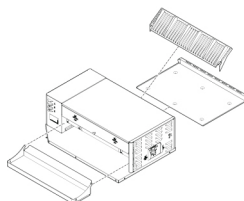
2 Unplug power cord.

Unplug the power cord once the cool-down period is complete.



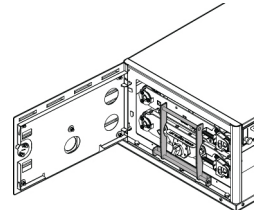
3 Remove the accessories.

Remove the accessories from the toaster with heat-resistant gloves.



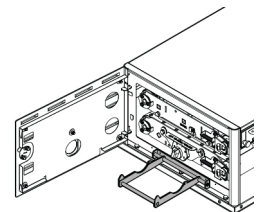
4 Open side panel.

Use a flathead screwdriver to unlock and open the Side Panel opposite of the control panel side.



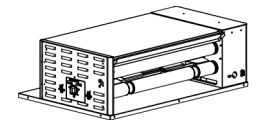
5 Unlock the belt rollers.

Unlock the top and bottom rollers by pulling the latch down.



6 Remove tension from rollers.

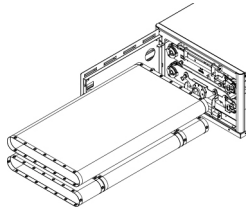
Face the rear of the toaster. Open the front door as shown. Push in and down on the top roller to remove tension. Push in and down on the bottom roller to remove the tension.
continued ►



Replace Belts and Clean Rollers (continued)

7 Remove and discard belts.

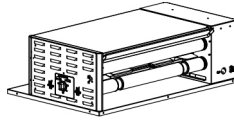
Remove and discard the belts. The recommendation is to cut them in half so they cannot be used again.



Tip
It is recommended to change all belts at the same time. All belts **MUST** be replaced every 90 days.

8 Clean Rollers.

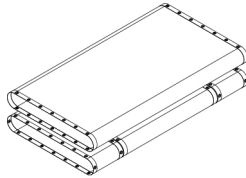
Wipe all four rollers - **FRONT AND BACK** - with a clean towel sprayed with Sink Detergent solution. Make sure to remove all debris from the rollers so they are as clean as possible. Wipe the rollers with a separate clean sanitizer-soaked towel. Discard towels in soiled towel bucket after use.



Chemicals
Sink Detergent solution, Sanitizer solution

9 Clean new belts.

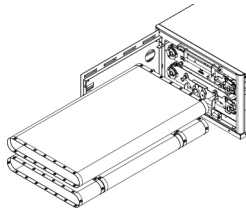
Wipe both sides of the new belts with a clean, sanitizer-soaked towel sprayed with a clean towel sprayed with Sink Detergent solution. Wipe with a separate clean, sanitizer-soaked towel. Discard towels in the soiled towel bucket after use. Allow to air dry.



Chemicals
Sink Detergent solution, Sanitizer solution

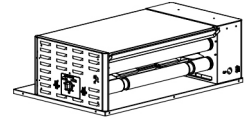
10 Install belts.

Slide the new front belt gently over the rollers. Make sure the belt lines up properly on the rollers. The snaps on the belts should face the inside of the roller.



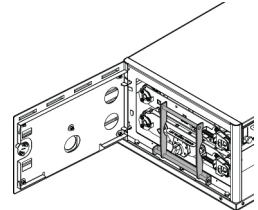
11 Restore Roller Tension

Lift up the top and bottom belt rollers. Use both hands to lift up and towards the rear of the toaster and let the rollers move up into operating position.



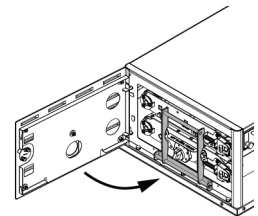
12 Lock the belt rollers.

Lock the top and bottom rollers according to the image on the right.



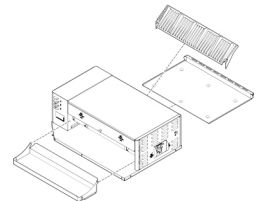
13 Close the left side panel.

Close the left side panel and lock the lock using a flathead screwdriver on the side panel.



14 Reinstall accessories.

Reinstall the accessories onto the toaster.

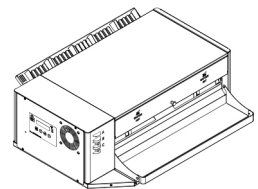



15 Turn unit on.

Plug in the power cord and turn the unit on.

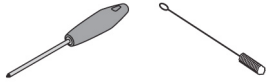


Electricity



Why	To ensure the Cooling Fan is clean and operating correctly.	
Time required	2 minutes to prepare	10 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu
Hazard icons	 Electricity	

Tools and supplies



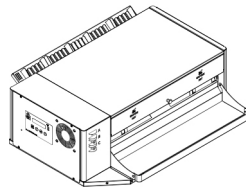
Phillips Head
Screwdriver

Brush nylon-bristled,
small

Procedure

1 Turn off unit.

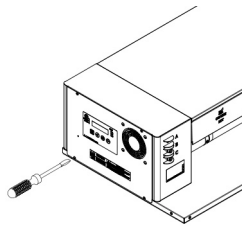
Press the power button on the control panel to turn the toaster off. The toaster enters a cool-down mode and automatically shuts down when complete. Unplug the power cord.



Electricity

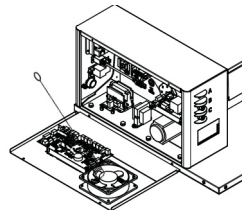
2 Open Left Side Panel.

Loosen the two bottom screws and remove the three top screws from the left side panel. Lay the panel down carefully as shown. Do not disconnect any wires.



3 Clean Left Side Fan.

Using the nylon-bristled brush, remove all lint and debris from the fan blades and surrounding area.



Electricity

4 Close Left Side Panel.

Re-attach the left side panel and secure with the screws. Plug in the power cord and turn toaster on.

