

A.J. Antunes & Co. Bun Toaster

Model HEBT-3V

Daily maintenance tasks

PR 68 D1 Clean the Toaster
 and Belt Wraps

Quarterly maintenance tasks

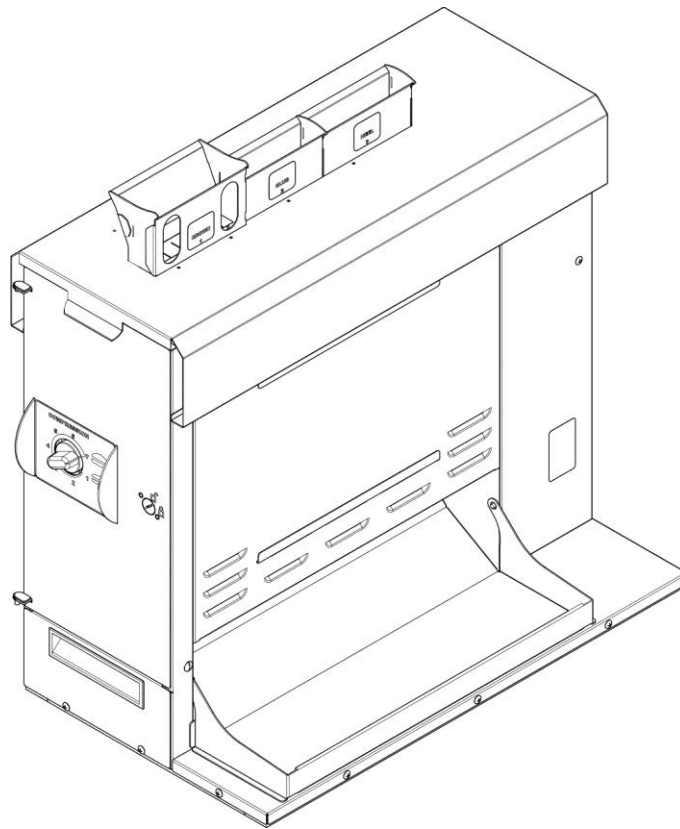
PR 68 Q1 Remove Belt
 Wraps and Clean
 Rollers

PR 68 Q2 Install Belt Wraps

Annual maintenance tasks

PR 68 A1 Clean Cooling
 Fans and Electrical
 Housings

Model HEBT-3V



⚠ Hazards

These icons alert you to a possible risk of personal injury.

▨ Equipment alerts

Look for this icon to find information about how to avoid damaging the equipment while doing a procedure.

★ Tips

Look for this icon to find helpful tips about how to do a procedure.

Why	To ensure the toaster and belt wraps are clean when toasting buns.	
Time required	1 minutes to prepare	10 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu
Hazard icons	 Chemicals  Electricity	

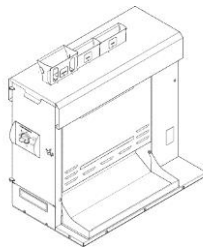
Tools and supplies



Procedure

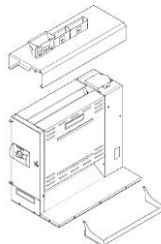
1 Turn off unit.

Turn the toaster's power switch to the off position. The toaster enters a cool-down mode and will automatically shut down when complete.



2 Remove bun feeders.

Remove the bun feeder and bun stop with heat-resistant gloves.

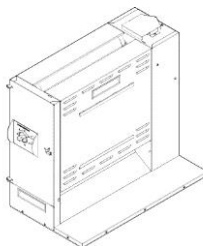


3 Clean outside of toaster.

Clean the outside surfaces of the toaster with a paper towel dampened with clean, sanitizer-soaked towel sprayed with Heavy Duty Degreaser Solution. Rinse with a clean, sanitizer soaked towel and allow to air dry.



Heavy Duty Degreaser Solution

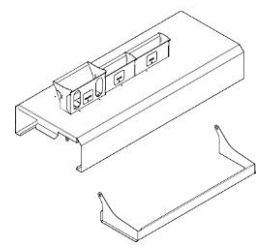


4 Clean the bun feeder.

Wash, rinse, and sanitize the bun feeder and bun stop at the 3-compartment sink.

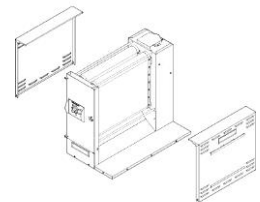


Heavy Duty Degreaser solution



5 Remove conveyor covers

Remove the front and rear conveyor cover by lifting up and away from the unit.



continued ►

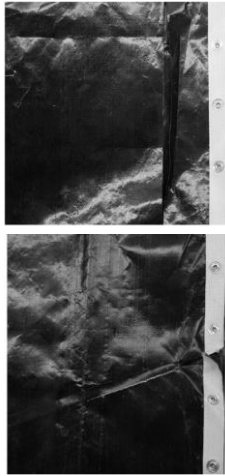
Clean the Toaster and Belt Wraps (continued)

6 Inspect and clean the front belt.

Inspect the front belt for any tears, discoloration, or damage to the Belt Wrap snaps.

Replace any damaged Belt Wrap as needed. We recommend changing all Belt Wraps quarterly. However, with proper maintenance the Crown and Main Belt Wraps can six months or longer.

Refer to PR 68 Q1 and PR 68 Q2 for belt replacement instructions.



- 7 If the front belt is in good condition, spray a clean, sanitizer-soaked towel Sink Detergent solution. Wipe the front belt clean.

Rinse the front belt with a separate clean, sanitizer-soaked towel. Allow to air dry.

★ Tip

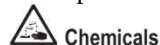
The belt rollers will continue turning while in cool-down mode. This allows you to clean the entire belt.

★ Tip

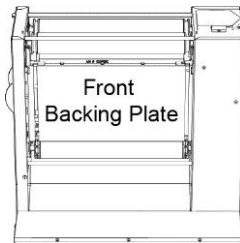
Only clean the belt where it is in front of the Backing Plate to avoid causing damage to the belt.

★ Tip

Repeat this step several times if there is heavy carbon buildup on the conveyor belt.



Chemicals
Sink Detergent solution



8 Inspect and clean the rear belts.

Inspect the rear belts for any tears, discoloration, or damage to the Belt Wrap snaps.

Replace any damaged Belt Wrap as needed. We recommend changing all Belt Wraps quarterly. However, with proper maintenance the Crown and Main Belt Wraps can six months or longer.

Refer to PR 68 Q1 and PR 68 Q2 for belt replacement instructions.



- 9 If the rear belt is in good condition, spray a clean, sanitizer-soaked towel with Sink Detergent solution. Wipe the rear belt clean.

Rinse the rear belt with a separate clean, sanitizer-soaked towel. Allow to air dry.

★ Tip

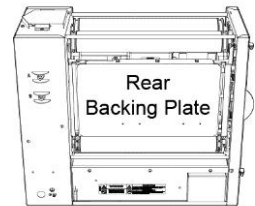
The belt rollers will continue turning while in cool-down mode. This allows you to the entire belt.

★ Tip

Only clean the belt where it is in front of the Backing Plate to avoid causing damage to the belt.



Chemicals
Sink Detergent solution



- 9 **Discard Towels.**
Place all used towels into the soiled towel bucket.

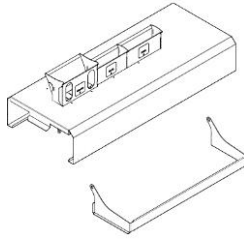


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Clean the Toaster and Belt Wraps (continued)

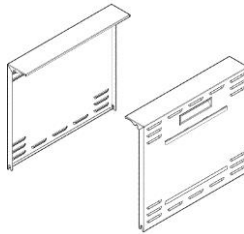
10 Wash bun feeder and bun stop.

Wash, rinse, and sanitize the bun feeder and bun stop in the three-compartment sink.



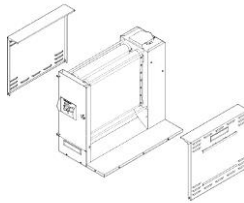
11 Wash front and rear conveyor covers.

Wash, rinse, and sanitize the front and rear conveyor covers in the three-compartment sink.



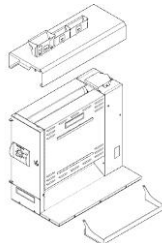
12 Reinstall front and rear conveyor covers.

Reinstall the clean front and rear conveyor covers onto the unit.



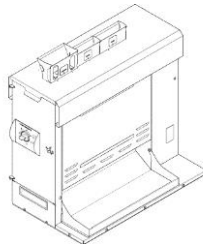
13 Reinstall bun feeder and bun stop.

Reinstall the clean bun feeder and clean bun stop.



14 Turn the unit on.

Plug in the power cord. Turn the unit on.



Why	To ensure the rollers are free from debris, which can cause damage to the Belt Wraps. Perform this step Quarterly or as needed.	
Time required	1 minutes to prepare	10 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu
Hazard icons	 Electricity	

Tools and supplies



Heat-resistant gloves



Screwdriver, flat



KAY QSR Heavy Duty Degreaser (HDD) solution



Dry cloth towel & Nylon-bristled brush

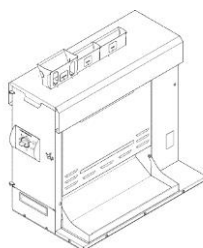
Procedure

1 Turn off unit.

Turn the toaster's power switch to the off position. The toaster enters a cool-down mode and will automatically shut down when complete.



Electricity



2 Unplug power cord.

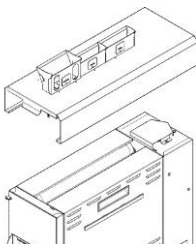
Unplug the power cord once the cool-down period is complete.



Equipment Alert
Wait for the cool-down period to complete before unplugging the power cord.

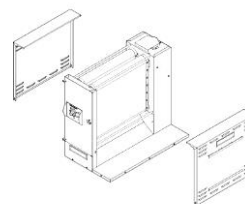
3 Remove bun feeder.

Remove the bun feeder using heat-resistant gloves.



4 Remove conveyor covers.

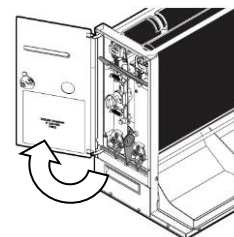
Remove the front and rear conveyor covers by lifting up and away from the unit.



Tip
Reposition the toaster as needed to perform these steps.

5 Open the left side panel

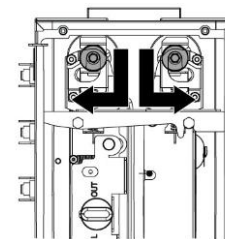
Unlock the lock on the left side panel with a flathead screwdriver and open the panel.



Set the bun compression knob to 7.

6 Lower the belt rollers.

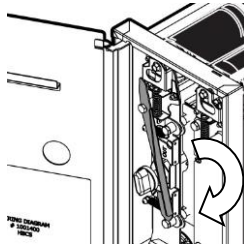
Push down on the front and rear belt rollers and move them away from the center of the toaster. Use both hands. This removes tension and locks the rollers in place.



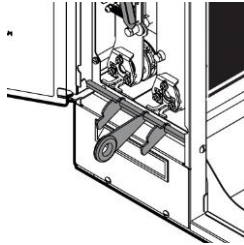
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Remove Belt Wraps and Clean Rollers (continued)

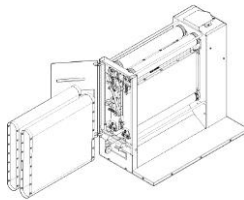
- 7 Unlock upper belt frame lock.**
Lift the upper belt frame lock. Then rotate down so it rests on the camshaft of the rear belt roller.



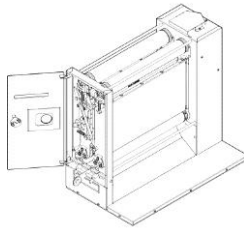
- 8 Unlock lower belt frame lock.**
Pull down the lower belt frame lock. This will provide access to the front and rear belt rollers and belts.



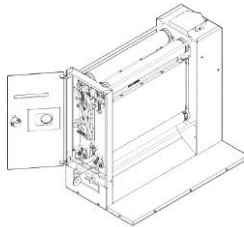
- 9 Remove all belts.**
Carefully remove all of the belts from the toaster.



- 10 Clean Rollers and Backing Plates.**
Wipe all four rollers and backing plates with a clean, sanitizer-soaked towel. Make sure to remove all debris from the rollers and the backing plates so they are as clean as possible.



- 11 Remove all debris from toaster.**
Use a dry cloth towel or nylon-bristled brush to remove all debris from both side compartments, inside of the toaster, and underneath the rollers.



Why	To install belts to ensure proper toasting results.	
Time required	1 minutes to prepare	5 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu
Hazard icons	 Chemicals  Electricity	

Tools and supplies



Screwdriver, flat



Bucket, Soiled Towels

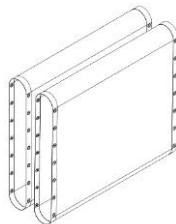


Bucket, Clean and Sanitized Towels

Procedure

1 Inspect belt wraps.

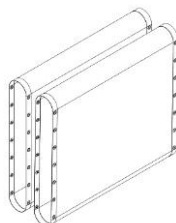
Inspect belts wraps. Replace belt wraps if worn or damaged. If the belt wraps are in good condition put them back on the toaster.



2 Clean new belts.

Wipe both sides of the new belts with a clean, sanitizer-soaked towel.

Allow to air dry.

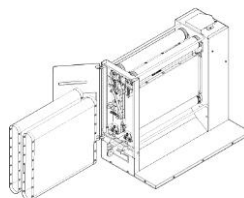


3 Install belts.

Slide the clean new front belt gently over the front top roller and front bottom roller.

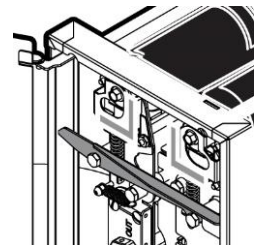
Slide the first crown belt over the rear top roller and rear bottom roller. Repeat this step for the club/ heel belt and the second crown belt.

Make sure the belt lines up properly on the rollers. The snaps on the belts should face the inside of the roller.



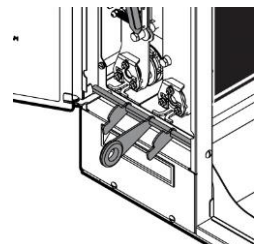
4 Lift belt rollers.

Lift up the front and rear belt roller. Use both hands. This will add tension and lock them in place.



5 Lift lower belt frame lock.

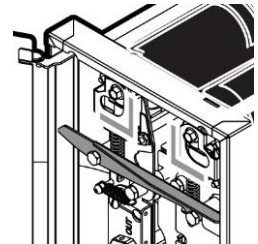
Lift the lower conveyor lock to lock the rollers into place.



Tip
Lift up on the camshaft of the rear conveyor roller while lifting the conveyor lock.

6 Re-engage the upper belt frame lock.

Lift the upper belt frame lock and lock in place on the conveyor assembly. Set the compression knob to 4.

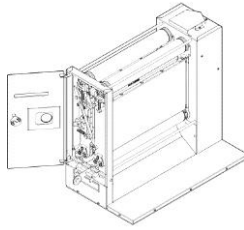


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Install Belt Wraps (continued)

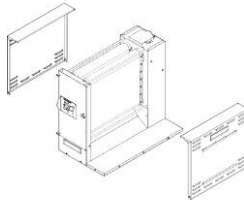
7 Close the side panel.

Close the side panel and lock the lock using a flathead screwdriver on the side panel.



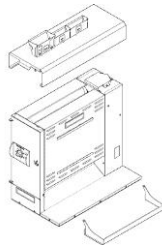
9 Re-install conveyor covers.

Re-install the front and rear conveyor covers so they lock into place.



10 Re-install bun feeder and bun stop.

Re-install the bun feeder and bun stop onto the top of the unit.

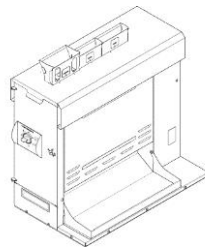


11 Turn unit on.

Plug in the power cord and turn the unit on.

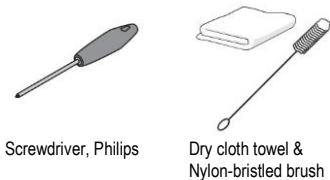


Electricity



Why	To clean cooling fans and electrical housings to ensure toaster does not overheat.	
Time required	1 minutes to prepare	5 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu
Hazard icons	 Electricity	

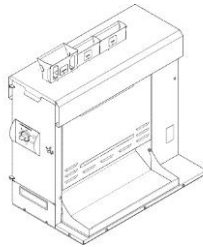
Tools and supplies



Procedure

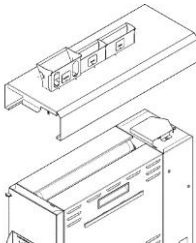
1 Turn off unit.

Turn the toaster's power switch to the off position. The toaster enters a cool-down mode and will automatically shut down when complete. Unplug the power cord.



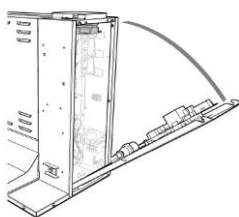
2 Remove bun feeder

Remove the bun feeder and set aside.



3 Remove control cover.

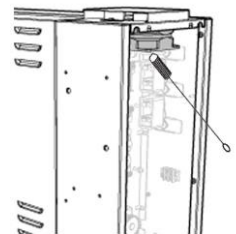
Remove the top two screws from the control housing cover and slowly lower the cover.



4 Clean cooling fan and inside of the electrical housing.

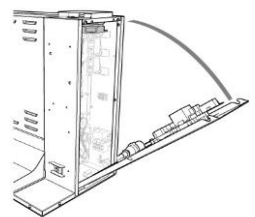
Remove any debris or dust from the cooling fan with a small brush. Wipe away any debris with a clean, dry towel.

Inspect the electrical compartment for crumbs and debris. Clean out the crumbs and debris using a vacuum. Be careful not to disrupt any of the electrical wiring.



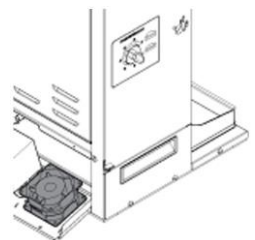
5 Close control cover.

Slowly close the control housing cover.



6 Remove bottom panel.

Remove the screws from the bottom plate on the rear of the unit and slowly lower the cover.

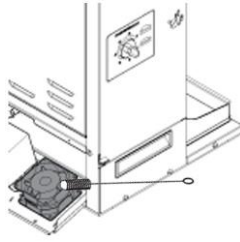


Clean Cooling Fans and Electrical Housings (continued)

7 Clean cooling fan and bottom panel.

Remove any debris or dust from the cooling fan with a small brush. Wipe away any debris with a clean, dry towel.

Inspect the electrical compartment for crumbs and debris. Clean out the crumbs and debris using a clean, dry towel or nylon bristled brush. Be careful not to disrupt any of the electrical wiring.



8 Close bottom panel.

Close the bottom plate and re-install the screws.



9 Turn on unit.

Reattach the bun feeder. Plug in the power cord, turn the power on, and test the unit before returning it to service.

